# General Setup Instructions

- The setup instructions are created specifically for your configuration.
- Setup instructions are laid out sequentially in levels, including exploded views and a logical series of steps for assembly. We encourage you to study the instructions before attempting to assemble your exhibit.

# Cleaning and Packing

- Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.
- Use mild cleaners and soft materials such as cotton to clean all laminates.
- Keep exhibit components away form extreme heat and long exposure to sun light. This will prevent warping and fading.
- Retain all packing material for ease of re-packing. This protects the exhibit components and keeps each part organized.
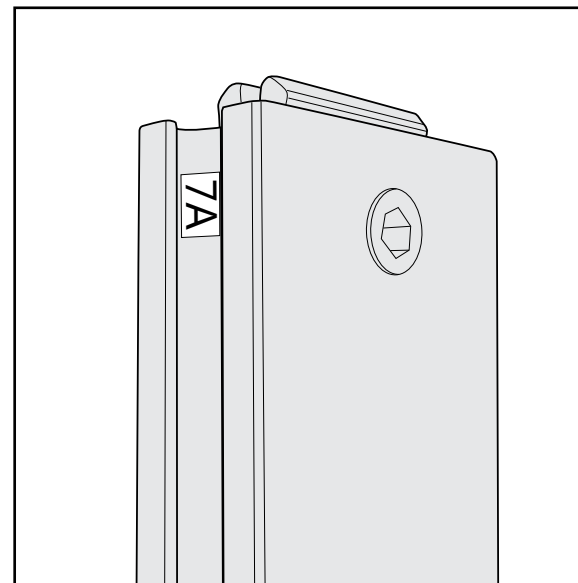
# Disassembling

- When disassembling exhibit, tighten all setscrews to prevent loss of hardware in the shipping process.
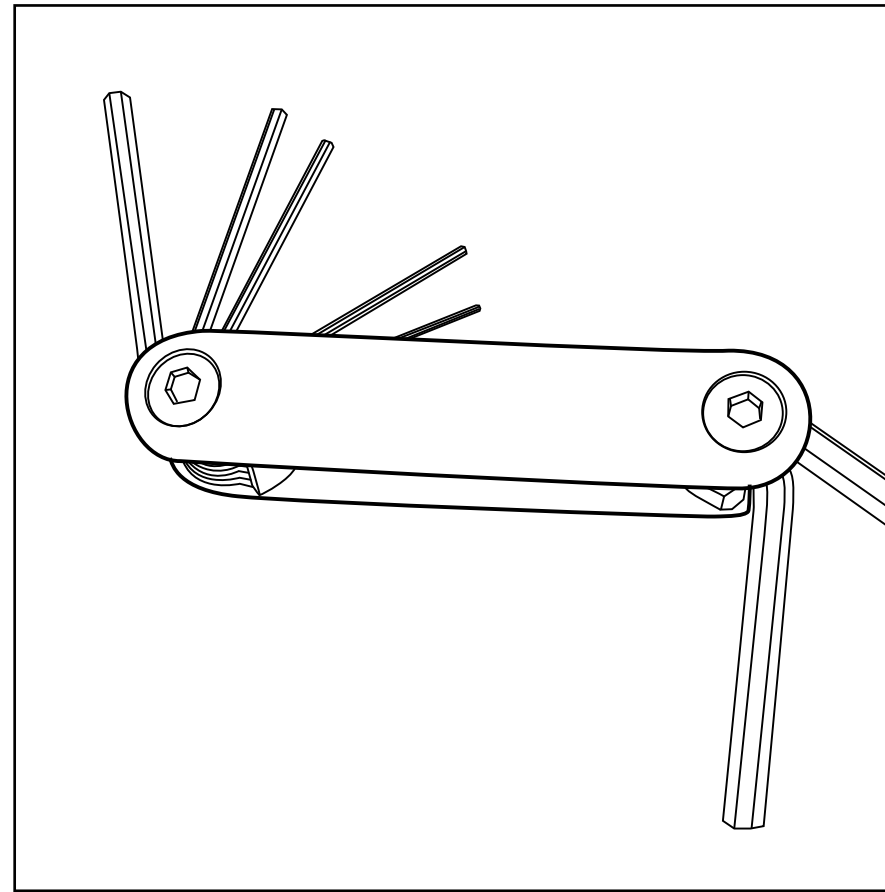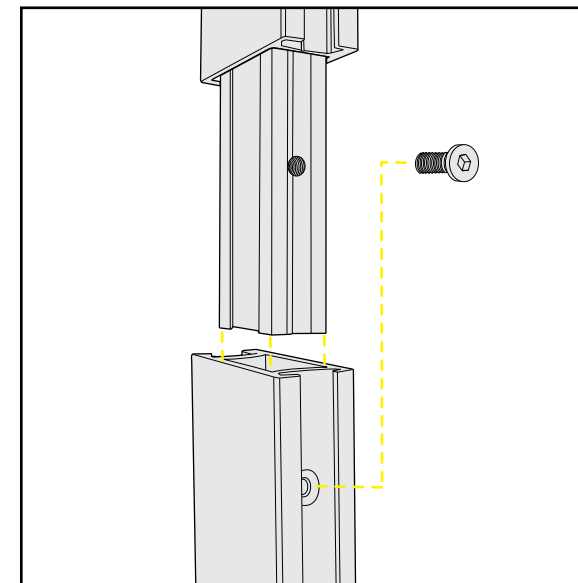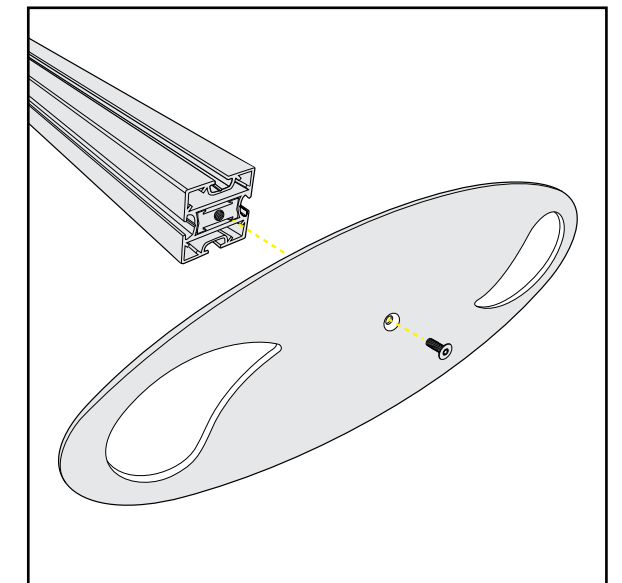
Hex Tool for Assembling Exhibit
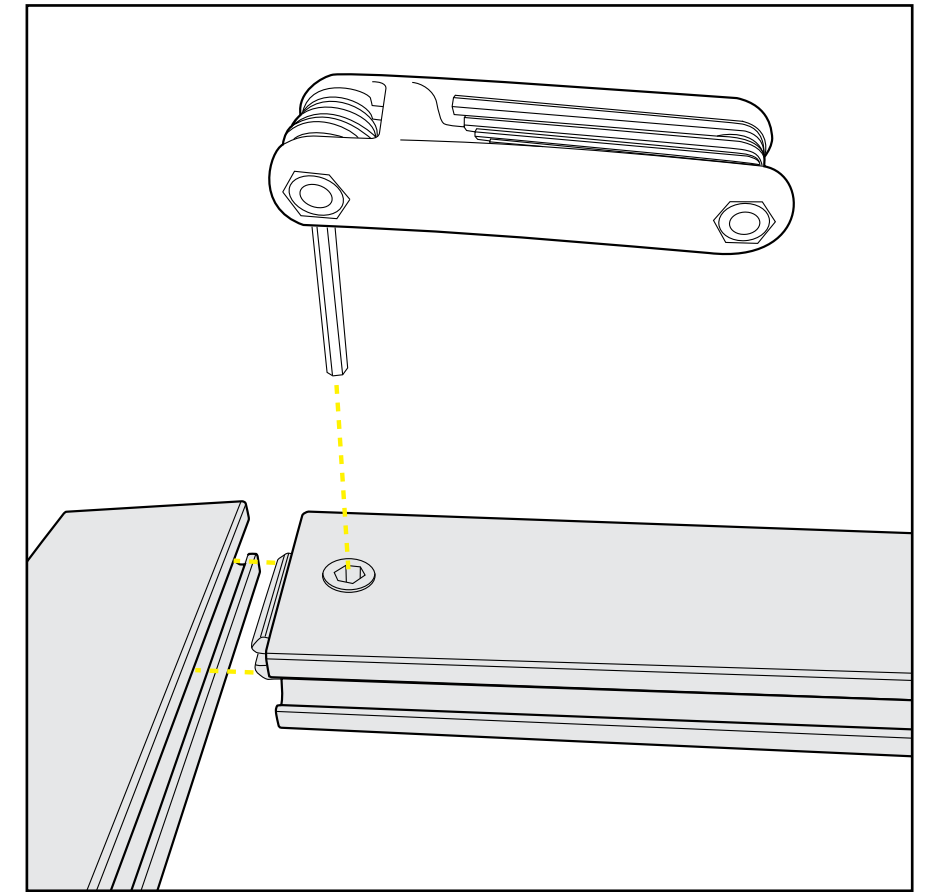
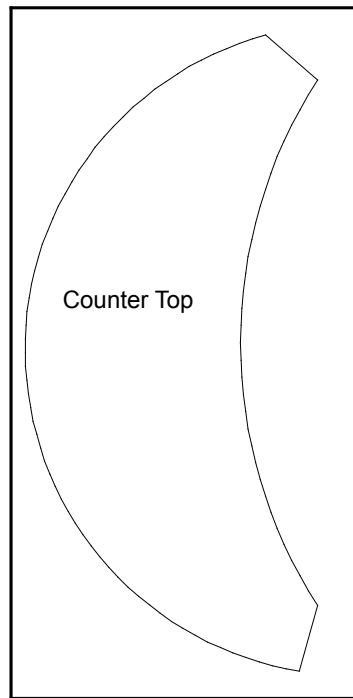Extrusion Lock Connectors

Numbering Instructions for Setups/Packing

Inline Connection between Extrusions

Baseplate Connection for Vertical Extrusions

**eco systems**
SUSTAINABLE EXHIBITS

YOUR BRAND. YOUR DESIGN. YOUR PLANET.

# Top View of Each Level

**Counter Top**

Level 1
*(Bottom level)*

Shelf

Shelf

Shelf

Level 2

Infills

Level 3

Shelf

4

5B 7B 7A 5A

6A 6B

Level 4

1    2    3

Level 5
*(Top level)*

Hardware

eco·systems™
SUSTAINABLE EXHIBITS
YOUR BRAND. YOUR DESIGN. YOUR PLANET.
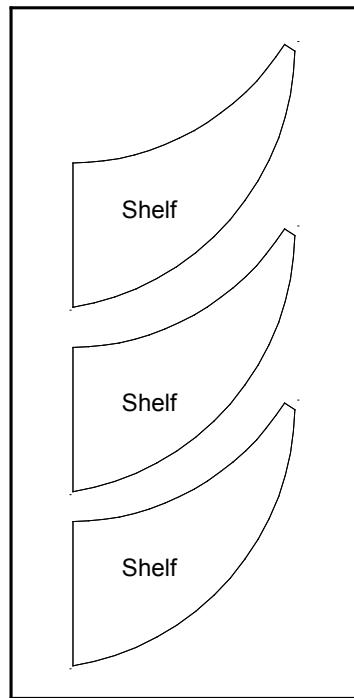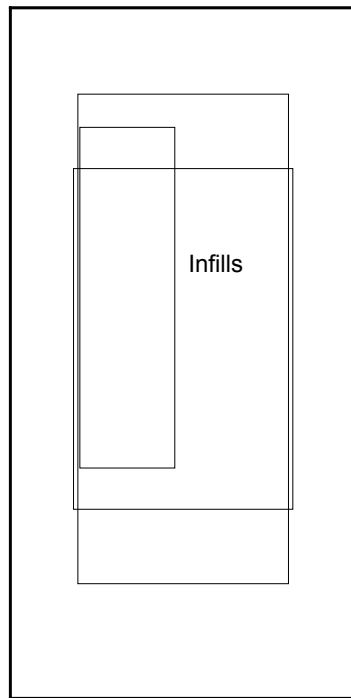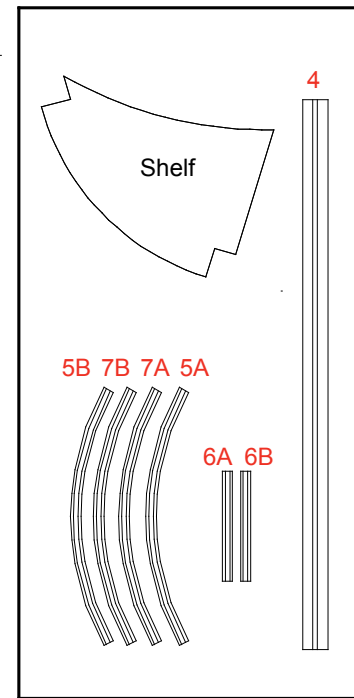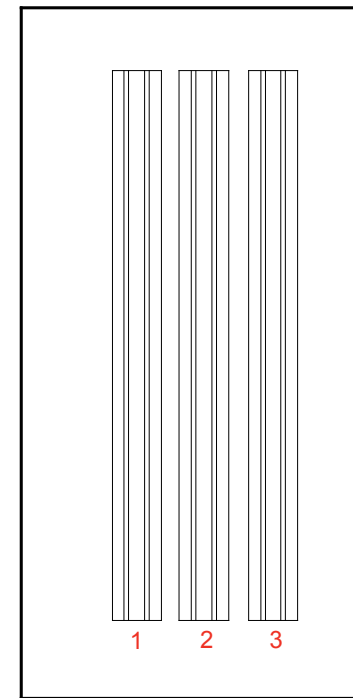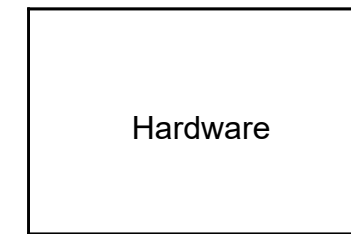
| Item | Qty. | Description: |
|---|---|---|
| 1 | 1 | 40"h Q918 Vertical Extrusion |
| 2 | 1 | 40"h Q918 Vertical Extrusion |
| 3 | 1 | 40"h S44 Vertical Extrusion |
| 4 | 1 | 40"h Q918 Vertical Extrusion |
| 5A/5B | 1/1 | 19.25" Z45 Curved Horizontal Extrusion |
| 6A/6B | 1/1 | 8"w Z45 Horizontal Extrusion |
| 7A/7B | 1/1 | 19.25" Z45 Curved Horizontal Extrusion |

Steps:
1) Attach lower horizontal extrusions [5A,6A,7A] between vertical extrusions [1,2,3,4] as shown.
2) Slide infills into place between verticals as shown except clear infills.
   Note: Slide clear infills into place after three clear shelves are installed.
3) Attach upper horizontal extrusions [5B,6B,7B] between vertical extrusions [1,2,3,4] as shown.
4) Place shelves on pins as shown.
5) Slide clear infills into place after three clear shelves are installed.
6) Attach stand-off barrels to curved extrusions [5B,7B].
7) Place counter top on barrels and secure with screw caps.

Front View

Back View

When assembled

Screw Caps

Counter Top

Stand-off Barrels

BACK VIEW

1
5
3
7
6
2
4

*PLAN VIEW*

1
2
3
4
Pins
5A
6A
7A

*FRONT VIEW*

5B
6B
7B
Graphic Infill
Frosted Infill
Solid Infill
Clear Infill
Clear Infill
Clear Infill

*FRONT VIEW*

Clear Shelf
Clear Shelf
Clear Shelf
Solid Shelf
Pins

*BACK VIEW*

**eco systems**
SUSTAINABLE EXHIBITS
YOUR BRAND. YOUR DESIGN. YOUR PLANET.